



Header Installation Instructions

1999-2004, 6.0L Chevrolet/GMC, Cadillac truck /SUV.



- (1) Please check Parts List below to insure that all parts are included in the product box !
- (2) Please read these instructions before beginning !
- If you feel that you cannot perform this installation, please take your vehicle to a dealer or qualified service technician.



WARNING!

Warranty of this product is **Void** if components are altered in any other condition other than originally received.

Parts List and Description

Hardware List

- (A) PN 531500LH – driver side header
- (B) PN 531500EGR – passenger side header
- (C) PN 601500DA – driver side adapter
- (D) PN 601500PA – passenger side adapter
- (E) PN 5360 – flange gaskets (not shown)
- (F) PN D-374-3 – emissions decal (not shown)

- 4 - 7/16" NC-14 collector studs
- 4 - 7/16" NC-14 flanged nuts
- 12 - 8mm x 1.25 header bolts
- 1 - EGR block off plate
- 1 - EGR gasket
- 2 - 5/16"NC-18 x 1" bolts
- 2 - 5/16"NC-18 nuts
- 1 - anti-seize lubricant

50 state legal, EO# D374-3. This executive order excludes vehicles under the following test groups that are equipped with warm-up catalyts:

- 2001 model year - 1GMXA05.3185 and GMXA6.0188
- 2002 model year - 2GMXA04.8183, 2GMXA04.8184, 2GMXA05.3185, 2GMXA05.3187 and 2GMXA06.0188

THIS INFORMATION IS PROVIDED ON THE EMISSION CONTROL DECAL AFFIXED UNDER THE HOOD OF YOUR VEHICLE.

Installation instructions:

1. Disconnect negative battery cable.
 2. Raise hood.
 3. Remove oil dipstick
 4. Remove spark plug wires from spark plugs.
 5. Remove fasteners attaching factory exhaust pipes to exhaust manifolds.
 6. Remove fasteners attaching EGR tube to exhaust manifold, if so equipped.
 7. Remove fasteners attaching exhaust manifolds to cylinder heads; remove manifolds from vehicle.
- Continued on next page.**

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601500 and 601500C instructions continued.

8. Disconnect pre-catalyst oxygen sensors from wiring harness and remove from factory exhaust pipes.
9. Using a reciprocating saw, cut factory exhaust pipes where needed to install supplied header collector adapters; use the adapters to “eyeball” the location of cut.
10. Install left and right side headers to cylinder heads, using supplied gaskets. Torque bolts from center outwards.
11. Reinstall EGR tube, using supplied gasket, if required. Block-off EGR port, using supplied block-off plate and gasket, if vehicle is not equipped with EGR system.
12. Reinstall spark plug wires and oil dipstick.
13. Install supplied collector studs into ears on header collectors.
14. Insert supplied collector adapters into open ends of converters and connect to header collectors with supplied 7/16” flanged nuts.
15. Weld collector adapters to converters.
16. Reinstall oxygen sensors in their original location and connect to wiring harness.
17. Reconnect negative battery cable.
18. Affix supplied EO exemption decal to radiator support to enable passing emissions test.

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