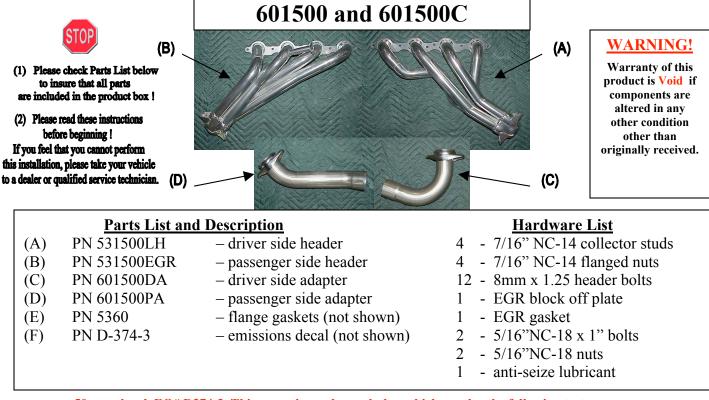


Header Installation Instructions

1999-2004, 6.0L Chevrolet/GMC, Cadillac truck /SUV.



50 state legal, EO# D374-3. This executive order excludes vehicles under the following test groups that are equipped with warm-up catalysts:

2001 model year - 1GMXA05.3185 and GMXA6.0188 2002 model year - 2GMXA04.8183, 2GMXA04.8184, 2GMXA05.3185, 2GMXA05.3187 and 2GMXA06.0188 THIS INFORMATION IS PROVIDED ON THE EMISSION CONTROL DECAL AFFIXED UNDER THE HOOD OF YOUR VEHICLE.

Installation instructions:

- 1. Disconnect negative battery cable.
- 2. Raise hood.
- 3. Remove oil dipstick
- 4. Remove spark plug wires from spark plugs.
- 5. Remove fasteners attaching factory exhaust pipes to exhaust manifolds.
- 6. Remove fasteners attaching EGR tube to exhaust manifold, if so equipped.
- 7. Remove fasteners attaching exhaust manifolds to cylinder heads; remove manifolds from vehicle.

Continued on next page.

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601500 and 601500C instructions continued.

- 8. Disconnect pre-catalyst oxygen sensors from wiring harness and remove from factory exhaust pipes.
- 9. Using a reciprocating saw, cut factory exhaust pipes where needed to install supplied header collector adapters; use the adapters to "eyeball" the location of cut.
- 10. Install left and right side headers to cylinder heads, using supplied gaskets. Torque bolts from center outwards.
- 11. Reinstall EGR tube, using supplied gasket, if required. Block-off EGR port, using supplied block-off plate and gasket, if vehicle is not equipped with EGR system.
- 12. Reinstall spark plug wires and oil dipstick.
- 13. Install supplied collector studs into ears on header collectors.
- 14. Insert supplied collector adapters into open ends of converters and connect to header collectors with supplied 7/16" flanged nuts.
- 15. Weld collector adapters to converters.
- 16. Reinstall oxygen sensors in their original location and connect to wiring harness.
- 17. Reconnect negative battery cable.
- 18. Affix supplied EO exemption decal to radiator support to enable passing emissions test.

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