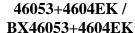




Installation Instructions

05-07 4.6L, Ford Mustang
Power "X" Crossover with catalytic converters





Please check Parts List below to insure that all parts are included in the product box!



Note: anti-seize should be applied to all fastener threads and pipe slip joints

Warning: Installation of this product requires removal of the original equipment catalytic converters and therefore is not legal for use on pollution-controlled motor vehicles. This product is intended for use on vehicles, which are to be used in a legal competitive racing environment.

		Parts List and Description		Hardware List
(A)	PN	4605A - driver side inlet leg	(6)	2-1/2" heavy-duty clamps
(B)	PN	4605B - passenger side inlet leg	(1)	anti-seize compound
(C)	PN	4605C - converter eliminators (2)	(1)	4604EK Extensions (2 pc)
(D)	PN	4606X - crossover section		

Installation instructions:

- 1. Raise and support vehicle.
- 2. Lubricate factory crossover pipe hangers slip exhaust manifold outlet flange fasteners and crossover outlet band clamp fasteners with penetrating oil.
- **3.** Remove fasteners from muffler hanger brackets at rear of vehicle to allow mufflers to hang free from vehicle.
- **4.** Loosen fasteners on band clamps that attach factory H-pipe to over-axle pipes.
- **5.** Move over-axle pipes and mufflers rearward and out of band clamps at H-pipe connection.
- **6.** Carefully remove oxygen sensors from stock H-pipe.
- 7. Remove fasteners from exhaust manifold outlet flanges.
- **8.** Move H-pipe rearward and out of factory rubber hanger brackets; remove H-pipe from vehicle.
- **9.** Position two supplied 2-1/2"clamps over inlets of Bassani/BX X-pipe then install catalytic (or converter eliminators) into converter slip connectors.

Continued on next page.

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Installation instructions continued for 46053+4604EK and BX46053+4604EK

- 10. Position two supplied 2-1/2" clamps over converter inlets and install inlet legs into converters. The leg with the oxygen sensor bung is to be installed on the passenger side of X-pipe.
- **11.** Position two remaining 2-1/2" clamps over outlets of X-pipe and install X-pipe assembly into factory rubber hangers and attach to factory manifolds with factory nuts.
- 12. Re-install over-axle intermediate pipe and mufflers in their original locations.
- **13.** Position supplied O2 extensions Part # 4604EK connections into and re-install oxygen sensors in their original locations.
- **14.** Align all components and tighten all clamps.
- 15. Start vehicle and check for leaks; readjust system or clamps if needed.

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